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PISTON INTERNAL COMBUSTION ENGINE WITH GENERATOR

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(54) **PISTON INTERNAL COMBUSTION ENGINE WITH GENERATOR**

KOLBENBRENNKRAFTMASCHINE MIT GENERATOR

MOTEUR À COMBUSTION INTERNE À PISTON AVEC GÉNÉRATEUR

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EP 3 880 947 B1

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Description

Technical field

[0001] The present invention relates to a piston internal combustion engine in coupling with a generator comprising a two-cylinder engine or engine with multiplication of two cylinders with two crankshafts for recharging accumulators in vehicles or airplanes with minimized vibration during operation, so-called range extender.

Background of the invention

[0002] Piston internal combustion engines of various types are used to drive a generator. Single and multi-cylinder units are used. Virtually every engine can be coupled to a generator, and so internal combustion engines based on engines for driving other devices are generally used. They usually have one crankshaft and drive one generator. These designs, although multi-cylinder and well balanced in terms of inertia forces, have torsional vibration, which is caused by individual firing events in the engine cylinders and the immediate reaction of the engine block. However, the requirements for modern generator drives in particular, range extender type, for example for electric vehicles or electric planes, are specific. Requirements are, for example, simplicity, low number of cylinders, low weight, suitable installation dimensions and minimization of vibration. The idea of using an engine with two-crankshafts or coupling two engines is rare so far. An example is the solution according to DE102014115042A and DE202018105331U. There are also engines with two-crankshafts in these documents. However, the engine is not ideally balanced in terms of inertia forces, because the cylinders are located parallel to each other and the inertia forces of the crank mechanisms cannot be balanced ideally. Without the use of a series of balancing shafts, only the 1st harmonic component of the inertia forces can be balanced. This concept with parallel cylinders is high and unsuitable for aero plane requirements of low installation height. Another example is the solution according to US 4331111. The engine is designed to drive alternator and aero plane propeller, which is rather different case but also seeks to reduce vibration. The difference is that the crankshafts rotate to the same side and not to the opposite. Then, in contrast to the claimed solution, the reaction moments of individual engines during ignition in cylinders do not cancel with each other but add up. The alternator and propeller are driven by the crankshafts through the gears, that change direction and speed of revolutions. These gears are heavily loaded and are a potential source of resonances and failures.

Summary of the invention

[0003] The above-mentioned drawbacks are largely eliminated by a piston internal combustion engine with a

generator consisting of two cylinders with cylinder heads and pistons with connecting rods and two crankshafts, or their multiples, which are connected by gears with a ratio of 1: -1, which means with the opposite direction of rotation, according to this solution. The principle is that, the first crankshaft with the gear is mounted parallel to the second crankshaft with the second gear in one engine case, such that the 1: -1 gears are engaged and the first crankshaft is coupled to the first generator rotor and the second crankshaft is coupled to the second generator rotor or flywheel, wherein the moment of inertia of the first crankshaft assembly with the first gear and the first generator rotor corresponds to the moment of inertia of the second crankshaft assembly with the second gear and second generator rotor or flywheel. The cylinders with the pistons are positioned perpendicularly to the plane of symmetry between the crankshafts, with the axes of the pair of cylinders lying in the plane and both pistons being at the top dead center simultaneously.

[0004] The balancing of the individual crank mechanisms is done in such a way that the unbalanced rotating masses of the crank mechanism are 100% balanced by balance weights and so the centrifugal forces F_o cancel each other out. The reciprocating masses of the crank mechanisms remain completely unbalanced. The inertia forces F_s from the reciprocating masses cancel each other by the symmetrically opposite movement of the same reciprocating masses of both crank mechanisms in one plane.

[0005] The engine can be designed with two-stroke or four-stroke cycle. At four-stroke engine, the working cycle of the opposite cylinders can be shifted by one revolution.

[0006] The engine may comprise a plurality of opposed cylinder pairs with symmetrical placement of the pistons and connecting rods relative to the plane of symmetry between the two crankshafts, with the working cycles of the pairs of opposed cylinders being phase shifted.

[0007] The piston internal combustion engine with a generator ideally meets the requirements of the modern range extender for electrically powered vehicles and airplanes. It is a simple, inexpensive solution with only two cylinders, which is perfectly balanced in terms of inertia forces and moments. The rotating masses on the crank mechanisms are 100% balanced and the inertia forces from the reciprocating masses are canceling each other due to the symmetrically opposite movement of the same reciprocating masses of the two crank mechanisms.

[0008] Due to the fact that the pistons with the connecting rods move in one plane, there is no moment from the acting inertia forces. When replacing the connecting rods with two mass points, the additional inertia moment of the connecting rod must be taken into account. In this case, these connecting rod moments also eliminate each other during symmetrical motion of connecting rods in one plane.

[0009] Since the moments of inertia are identical for the both opposite direction rotating shafts, and since these shafts are perfectly synchronized by the gears, all

the moments caused by unevenness of the motion of piston engine are also completely eliminated. Therefore, no forces or moments are transmitted to the engine mounts and the whole set is completely neutral. The engine does not suffer any vibrations in the mounts, either at start or stop, or at low speed runs. Thus, in an electrically powered airplane, no vibration is transmitted to the airframe structure even when the engine is started or stopped, and thus no sensitive operation can be affected. For example, filming and photographing. The arrangement of the engine is advantageous for installation, because it is very low and can therefore be positioned, for example, under the floor of a vehicle. Also, in airplanes, the flat design is advantageous for the most common types of internal combustion engine installations. During the simultaneous ignition in both cylinders, the forces transmitted to the crank mechanisms and their accelerations are for both equal, so the gears connecting the crankshafts will be loaded minimally. The most advantageous arrangement is to use two identical generators on both crankshafts and then the gears will have only a synchronizing effect. This arrangement is also advantageous because the two generators are smaller in diameter and do not increase the installation height of the engine. Alternatively, if two generators are used, the possibility of disconnecting one generator electrically in case of its failure may also be solved. If only one generator is used and only the flywheel is on the other shaft, then the gears will also transmit the useful power from the flywheel shaft. Even so, the load applied on the gearing will be very favorable. The advantage is also that the engine can be developed into production relatively quickly and easily using the components of contemporary single-cylinder engines.

Brief description of the drawings

[0010] The piston internal combustion engine of the present invention will be described in more detail with reference to the attached drawings. Fig. 1 is a cross-sectional view of a piston internal combustion engine with two cylinders with cylinder heads and pistons with connecting rods and two crankshafts connected by gears with a ratio of 1: -1, which means with the opposite direction of rotation. The first crankshaft with the gear is mounted parallel to the second crankshaft with the second gear in one engine case such that the 1: -1 gears are engaged. The first crankshaft is coupled to the first generator rotor and the second crankshaft is coupled to the second generator rotor. The cylinders with the pistons are positioned perpendicularly to the plane of symmetry between the crankshafts, and the axes of the pair of cylinders are lying in the plane. Both pistons are at the top dead center simultaneously. The engine has a two-stroke cycle.

Fig. 2 is a cross-sectional view of a piston internal combustion engine having a generator similar to Fig.

1 but with a four-stroke cycle.

Fig. 3 is an axonometric view with partial cross-section of a piston internal combustion engine with a generator similar to that of Fig. 1. The difference is that the engine has only one generator rotor on one crankshaft and the other crankshaft has a flywheel. Due to the larger generator rotor and flywheel diameters than the distance between crankshafts, the generator rotor is axially displaced relative to the flywheel rotor.

Fig. 4 is an axonometric view with partial cross-section of a piston internal combustion engine with a generator similar to that of Fig. 1. The difference is that one generator rotor is located at the front end of the first crankshaft and the other generator rotor is located at the rear end of the second crankshaft. The rotors have large external diameters, but they do not interfere with each other in this arrangement.

Fig. 5 is an axonometric view with partial cross-section of a piston internal combustion engine with a generator, with a two-stroke cycle and two pairs of opposed cylinders. The front pair of opposed cylinders has a working cycle shifted 180° from the rear pair of opposed cylinders. The crankshafts are fitted with the same generators on the front end.

Detailed description of the invention

[0011] The model piston internal combustion engine of Fig. 1 consists of the two cylinders 9 and 10 with the cylinder heads 13 and 14 and the pistons 11 and 12 with the connecting rods 7 and 8 and two crankshafts 1 and 2, which are connected by the gears 3 and 4 with 1: -1 ratio, which means with the opposite direction of rotation. The first crankshaft 1 with the gear 3 is mounted parallel to the second crankshaft 2 with the second gear 4 in one engine case 17 such that the gears are engaged. The first crankshaft 1 is coupled to the first generator rotor 5 and the second crankshaft 2 is coupled to the second generator rotor 6. The moment of inertia of the first crankshaft assembly 1 with the first gear 3 and the first generator rotor 5 corresponds to the moment of inertia of the second crankshaft assembly 2 with the second gear 4 and the second generator rotor 6. The cylinders 9 and 10 with the pistons 11 and 12 are positioned perpendicular to the plane of symmetry 20 between the crankshafts, with the axes of the pair of cylinders lying in the plane and both pistons 11 and 12 located in the top dead center simultaneously. The engine has a two-stroke cycle.

[0012] The model piston internal combustion engine with the generator of Fig. 2 is based on the embodiment of Fig. 1. However, the engine has a four-stroke cycle. The pistons 11 and 12 are located at the top dead center simultaneously and the ignitions occur in both cylinders at the time.

[0013] The model piston internal combustion engine with the generator of Fig. 3 is based on the embodiment of Fig. 1. A larger first generator rotor 5 is mounted on the first crankshaft 1 and a flywheel 18 is mounted on the second crankshaft 2. To avoid colliding, they are axially offset.

[0014] The model piston internal combustion engine with the generator of Fig. 4 is based on the embodiment of Fig. 1. The first generator rotor 5 is mounted on the front of the first crankshaft 1 and the second generator rotor 6 is mounted on the rear of the second crankshaft 2. The generator rotors 5 and 6 have large outer diameters, but they do not interfere with each other in this arrangement.

[0015] The model piston internal combustion engine of the generator of Fig. 5 is based on the embodiment of Fig. 1. The engine differs in having two pairs of opposed cylinders 9 and 10. The front pair of opposed cylinders has a working cycle shifted 180 ° from the rear pair of opposed cylinders.

[0016] For the piston internal combustion engine with the generator, the operation is following. In the engine case 17, the first crankshaft 1 with the first gear 3 and the first generator rotor 5 rotates to the opposite side than the second crankshaft 2 with the second gear 4 and the second generator rotor 6 with the same speed due to the gears 3 and 4 with the gear ratio 1 : 1. The first piston 11 and the second piston 12 move symmetrically with respect to the plane of symmetry 20 of the engine, so that they are always at the top dead center simultaneously. Thus, the acceleration of the reciprocating masses of the first piston 11 is identical, but in the opposite direction to the acceleration of the reciprocating masses of the second piston 12, and at the same masses, the inertia forces F_s are completely eliminating each other. When replacing the connecting rod with two mass points, the additional inertia moment of the first connecting rod 7 and the second connecting rod 8 must also be considered. If the connecting rods are identical, these moments will also be identical but opposite and thus eliminated completely. Since the axes of the first cylinder 9 and the second cylinder 10 are in the same plane, no moment is generated from the inertia forces. The balancing of the rotating masses on the first crankshaft 1 as well as on the second crankshaft 2 is done in such a way that the unbalanced rotational masses are 100% balanced by balance weights 15 and 16 and the centrifugal forces F_0 thus also cancel each other. The ignition in the first cylinder 9 and the ignition in the second cylinder 10 transmit torque to the generator rotors 5 and 6. Since the crankshafts 1 and 2 are synchronized by the gears 3 and 4, their angular accelerations are exactly the same but opposite. Since the moment of inertia of the first crankshaft assembly 1 with the first gear 3 and the first generator rotor 5 is equal to the moment of inertia of the second crankshaft assembly 2 with the second gear 4 and the second generator rotor 6, the reaction moments has the same magnitude but opposite sense and so the resulting

reaction to the engine block is completely eliminated. Thus, the piston internal combustion engine does not transmit any forces or moments except its weight to its mounts during operation. In a two-stroke engine, simultaneous ignition occurs in the first cylinder 9 and the second cylinder 10. Moreover, if the resistance of the rotors of the generators 5 and 6 is equal, the load between the first gear 3 and the second gear 4 is minimal. The function of the gears 3 and 4 will only be to synchronize. Only slight differences will be compensated due to the different course of combustion in the first cylinder 9 and the second cylinder 10.

[0017] In a four-stroke cycle engine, a common ignition in the first cylinder 9 and the second cylinder 10 or alternating ignition is possible when the working cycles are shifted 360°. In the case of alternating ignition, the operation of the generators 5 and 6 is smoother, but the gear loading of the gears 3 and 4 is significant, because the active crankshaft 1 must accelerate the second idle crankshaft 2 and vice versa.

[0018] In an embodiment of the engine, wherein the first generator rotor 5 is on the first crankshaft 1 and there is a flywheel 18 on the second crankshaft 2, the gears 3 and 4 will transmit power from the second crankshaft 2 to the crankshaft 1. In the case of common ignition in cylinders 9 and 10, however, the loading of the gears 3 and 4 is relatively favorable. The advantage may be the use of only one generator.

[0019] If the engine has several pairs of opposed cylinders 9 and 10, its operation is similar to that of a two-cylinder version. Working cycles of the different pairs of cylinders 9 and 10 can be phase shifted, and then the operation of the generator rotors 5 and 6 will be smoother and the power output will be higher.

Industrial applicability

[0020] The piston internal combustion engine of the present invention finds application as a range extender generator type for modern electric vehicles and aircrafts.

Claims

1. A piston internal combustion engine with a generator comprising at least two cylinders (9) and (10) with cylinder heads (13) and (14) and pistons (11) and (12) with connecting rods (7) and (8) and two crankshafts (1) and (2), which are connected by gears (3) and (4) with a ratio of 1: -1 ratio, that is, with the opposite direction of rotation, **characterized in that**, a first crankshaft assembly comprises a first crankshaft (1) with a first gear (3) is mounted parallel to a second crankshaft assembly comprising a second crankshaft (2) with a second gear (4) in one engine case (17) such that the gears with ratio 1: -1 engage and the first crankshaft (1) is coupled to a first generator rotor (5) and the second crankshaft (2) is cou-

pled to a second generator rotor (6) and / or a flywheel (18), while the moment of inertia of the first crankshaft assembly (1) together with the first gear (3) and the first generator rotor (5) is equal to the moment of inertia of the second crankshaft assembly (2) together with the second gear (4) and the second generator rotor (6) and / or the flywheel (18), and furthermore the cylinders (9) and (10) with the pistons (11) and (12) are positioned perpendicularly to the plane of symmetry (20) between the crankshafts, with the axes of the pair of cylinders lying in a plane with the both pistons (11) and (12) being at the top dead centre simultaneously.

2. A piston internal combustion engine with a generator according to the claim 1, **characterized in that**, the balancing of the crank mechanisms is done such that the unbalanced rotating masses of the crank mechanisms are 100% balanced by the balance weights (15) and (16) and the centrifugal forces F_o thus cancel each other, wherein the reciprocating masses of the crank mechanisms remain completely unbalanced, and the inertia forces F_s from the reciprocating masses eliminate each other due to symmetrically opposite movement of the identical reciprocating masses of the two crank mechanisms in one plane.
3. A piston internal combustion engine with a generator according to the claim 1, **characterized in that**, the engine uses a two-stroke cycle.
4. A piston internal combustion engine with a generator according to the claim 1, **characterized in that**, the engine uses a four-stroke cycle.
5. A piston internal combustion engine with a generator according to the claim 4, **characterized in that**, the working cycle of the opposed cylinders is shifted by one revolution.
6. A piston internal combustion engine with a generator according to any one of the preceding claims, **characterized in that**, the engine comprises a plurality of opposed pairs of cylinders (9), (10) with symmetrical location of the pistons (11), (12) and connecting rods (7), (8) relative to the plane of symmetry (20) between the two crankshafts (1) and (2), with the possibility of phase shifting of the working cycles of the pairs of opposing cylinders.

Patentansprüche

1. Kolbenverbrennungsmotor mit einem Generator, bestehend aus mindestens zwei Zylindern (9) und (10) mit Köpfen (13) und (14) und Kolben (11) und (12) mit Pleuelstangen (7) und (8) und zwei Kurbel-

wellen (1) und (2), die durch Zahnräder (3) und (4) mit einem Übersetzungsverhältnis von 1 : -1 verbunden sind, d.h. mit entgegengesetzter Drehrichtung, **dadurch gekennzeichnet, dass** eine erste Kurbelwellenbaugruppe, die eine erste Kurbelwelle (1) mit einem ersten Zahnrad (3) umfasst, parallel zu einer zweiten Kurbelwellenbaugruppe, die eine zweite Kurbelwelle (2) mit einem zweiten Zahnrad (4) umfasst, in einem einzigen Motorgehäuse (17) angeordnet ist, so dass die Zahnräder mit dem Übersetzungsverhältnis 1: -1 ineinander passen, und die erste Kurbelwelle (1) ist mit dem ersten Generatorrotor (5) und die zweite Kurbelwelle (2) mit dem zweiten Generatorrotor (6) und/oder dem Schwungrad (18) verbunden, wobei das Trägheitsmoment der ersten Kurbelwellenbaugruppe (1) zusammen mit dem ersten Zahnrad (3) und dem ersten Generatorrotor (5) dem Trägheitsmoment der zweiten Kurbelwellenbaugruppe (2) zusammen mit dem zweiten Zahnrad (4) und dem zweiten Generatorrotor (6) und/oder dem Schwungrad (18) entspricht, und ferner sind die Zylinder (9) und (10) mit den Kolben (11) und (12) senkrecht zur Symmetrieebene (20) zwischen den Kurbelwellen so angeordnet, dass die Achsen des Zylinderpaares in der Ebene liegen und beide Kolben (11) und (12) sich im oberen Totpunkt gleichzeitig befinden.

2. Kolbenverbrennungsmotor mit einem Generator nach Anspruch 1, **dadurch gekennzeichnet, dass** das Auswuchten der Kurbeltriebe so erfolgt, dass die unausgeglichene Rotationsmassen der Kurbeltriebe durch Auswuchtgewichte (15) und (16) zu 100% ausgewuchtet werden und sich die Fliehkräfte F_o aufheben, wobei die Gleitmassen der Kurbeltriebe völlig unausgewuchtet bleiben und sich die Trägheitskräfte F_s der Gleitmassen aufgrund der symmetrisch entgegengesetzten Bewegung der identischen Gleitmassen der beiden Kurbeltriebe in derselben Ebene gegenseitig aufheben.
3. Kolbenverbrennungsmotor mit einem Generator nach Anspruch 1 oder 2, **dadurch gekennzeichnet, dass** der Motor ein Zweitaktmotor ist.
4. Kolbenverbrennungsmotor mit einem Generator nach Anspruch 1 oder 2, **dadurch gekennzeichnet, dass** der Motor ein Viertaktmotor ist.
5. Kolbenverbrennungsmotor mit einem Generator nach Anspruch 3, **dadurch gekennzeichnet, dass** der Arbeitszyklus der gegenüberliegenden Zylinder um eine Umdrehung versetzt ist.
6. Kolbenverbrennungsmotor mit einem Generator nach einem der vorhergehenden Ansprüche, **dadurch gekennzeichnet, dass** der Motor mehrere gegenüberliegende Zylinderpaare (9), (10) mit sym-

metrischer Anordnung der Kolben (11), (12) und Pleuelstangen (7), (8) relativ zur Symmetrieebene (20) zwischen den beiden Kurbelwellen (1) und (2) aufweist, wobei die Arbeitszyklen der gegenüberliegenden Zylinderpaare phasenverschoben sein können.

Revendications

1. Moteur à combustion interne à pistons avec générateur contenant au moins deux cylindres (9) et (10) avec des têtes (13) et (14) et des pistons (11) et (12) avec des bielles (7) et (8) et deux arbres à manivelle (1) et (2) reliés par des roues dentées (3) et (4) à rapport de transmission 1 : -1, donc avec le sens de rotation opposé, **caractérisé en ce que** le premier ensemble de l'arbre à manivelle contenant le premier arbre à manivelle (1) avec une première roue dentée (3) est logé parallèlement au second ensemble de l'arbre à manivelle contenant le second arbre à manivelle (2) avec une seconde roue dentée (4) dans le même carter de moteur (17) de façon que les roues dentées avec la transmission 1: -1 s'emboîtent les unes dans les autres et le premier arbre à manivelle (1) est relié au premier rotor du générateur (5) et le second arbre à manivelle (2) est relié au second rotor du générateur (6) et/ou un volant gyroscope (18), le couple d'inertie de l'ensemble du premier arbre à manivelle (1) conjointement avec la première roue dentée (3) et le premier rotor du générateur (5) correspond au couple d'inertie de l'ensemble du second arbre à manivelle (2) conjointement avec la seconde roue dentée (4) et le second rotor du générateur (6) et/ou le volant gyroscope (18), les cylindres (9) et (10) avec les pistons (11) et (12) sont par ailleurs disposés dans le sens perpendiculaire au plan de symétrie (20) entre les arbres à manivelle, les axes du paire de cylindres sont situés dans le plan et les deux pistons (11) et (12) se trouvent au point mort supérieur en même temps.
2. Moteur à combustion interne à pistons avec générateur selon la revendication 1 **caractérisé en ce que** l'équilibrage des mécanismes à manivelle est réalisé de telle manière que les masses rotatives des mécanismes à manivelle sont équilibrées par des poids d'équilibrage (15) et (16) à 100% et les forces F_0 centrifuges s'annulent, les masses coulissantes des mécanismes à manivelle restent complètement déséquilibrées et les forces F_s centrifuges s'annulent grâce au mouvement symétriquement opposé des masses coulissantes identiques des deux mécanismes à manivelle dans un même plan.
3. Moteur à combustion interne à pistons avec générateur selon la revendication 1 ou 2 **caractérisé en ce que** le moteur est à cycle à deux temps.

4. Moteur à combustion interne à pistons avec générateur selon la revendication 1 ou 2 **caractérisé en ce que** le moteur est à cycle à quatre temps.
5. Moteur à combustion interne à pistons avec générateur selon la revendication 3 **caractérisé en ce que** le cycle de travail des cylindres opposés est décalé d'un tour.
6. Moteur à combustion interne à pistons avec générateur selon l'une quelconque des revendications précédentes **caractérisé en ce que** le moteur contient plus de paires de cylindres opposés (9), (10) avec un positionnement symétrique des pistons (11), (12) et des bielles (7), (8) par rapport au plan de symétrie (20) entre les deux arbres à manivelle (1) et (2), les cycles de travail des paires de cylindres opposés peuvent être déphasés.

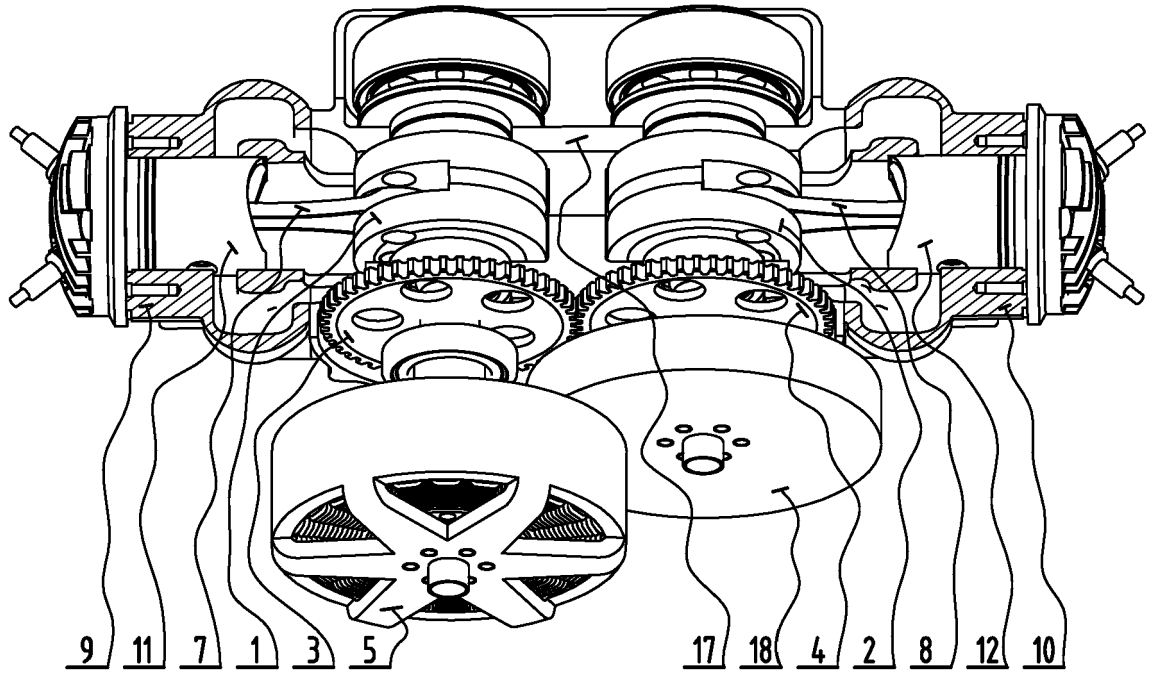


Fig.3

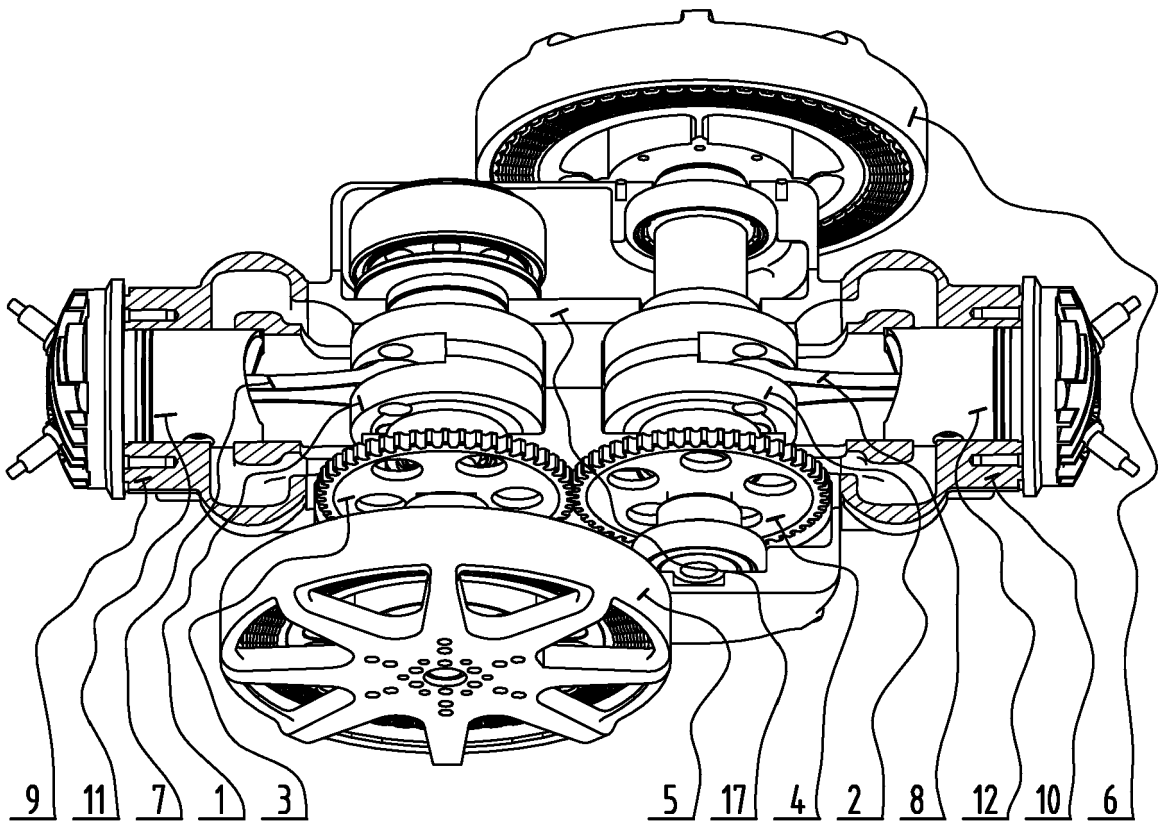


Fig.4

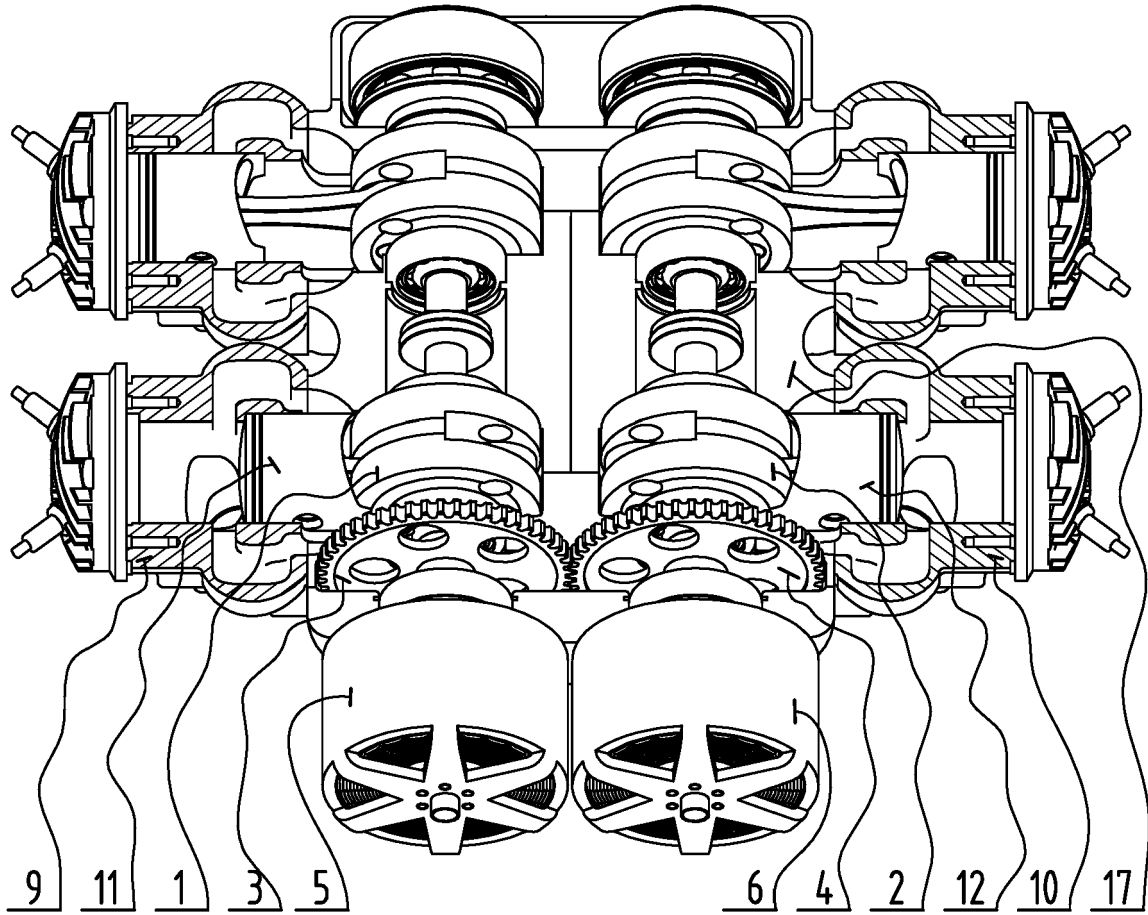


Fig.5

REFERENCES CITED IN THE DESCRIPTION

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